

FORM PTO-1390 (REV. 11-2000)		U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE	
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371		ATTORNEY'S DOCKET NUMBER US57.0320-WO U.S. APPLICATION NO. (If known, see 37 CFR 1.5) <div style="font-size: 1.5em; font-weight: bold; text-align: center;">10/049749</div>	
INTERNATIONAL APPLICATION NO. PCT/GB00/02697	INTERNATIONAL FILING DATE 13 July (13.07.00)	PRIORITY DATE CLAIMED 14 July 1999 (14.07.99)	
TITLE OF INVENTION <div style="text-align: center; font-weight: bold;">DOWNHOLE SENSING APPARATUS WITH SEPARABLE ELEMENTS</div>			
APPLICANT(S) FOR DO/EO/US <div style="text-align: center;">SHEPPARD, Michael Charles and ZIMMERMAN, Thomas Harvey</div>			
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:			
<ol style="list-style-type: none"> 1. <input checked="" type="checkbox"/> This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. 2. <input type="checkbox"/> This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. 3. <input type="checkbox"/> This is an express request to begin national examination procedures (35 U.S.C. 371(f)). The submission must include items (5), (6), (9) and (21) indicated below. 4. <input checked="" type="checkbox"/> The US has been elected by the expiration of 19 months from the priority date (Article 31). 5. <input checked="" type="checkbox"/> A copy of the International application as filed (35 U.S.C. 371(c)(2)) <ol style="list-style-type: none"> a. <input type="checkbox"/> is attached hereto (required only if not communicated by the International Bureau). b. <input checked="" type="checkbox"/> has been communicated by the International Bureau. c. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US). 6. <input type="checkbox"/> An English language translation of the International Application as filed (35 U.S.C. 371(C)(2)). <ol style="list-style-type: none"> a. <input type="checkbox"/> is attached hereto. b. <input type="checkbox"/> has been previously submitted under 35 U.S.C. 154(d)(4). 7. <input type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)). <ol style="list-style-type: none"> a. <input type="checkbox"/> are attached hereto (required only if not communicated by the International Bureau). b. <input type="checkbox"/> have been communicated by the International Bureau. c. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired. d. <input type="checkbox"/> have not been made and will not be made. 8. <input type="checkbox"/> An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371 (c)(3)). 9. <input type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)). 10. <input type="checkbox"/> An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)). 			
Items 11 to 20 below concern document(s) or information included:			
<ol style="list-style-type: none"> 11. <input type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98. 12. <input type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included. 13. <input checked="" type="checkbox"/> A FIRST preliminary amendment. 14. <input type="checkbox"/> A SECOND or SUBSEQUENT preliminary amendment. 15. <input type="checkbox"/> A substitute specification. 16. <input type="checkbox"/> A change of power of attorney and/or address letter. 17. <input type="checkbox"/> A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821-1.825. 18. <input checked="" type="checkbox"/> A second copy of the published international application under 35 U.S.C. 154(d)(4). (WO 01/04661 A2) 19. <input type="checkbox"/> A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4). 20. <input checked="" type="checkbox"/> Other items or information: <ul style="list-style-type: none"> - Form PCT/IB/308 Notice Informing the Applicant of the Communication of the International Application to the Designated Offices - PCT/ISA/220 and 210 dated 12 October 2000 (without references) - PCT/IPEA/416 and 409 dated 01 October 2001 (without references) 			

U.S. APPLICATION NO. (if known, see 37 CFR 1.5) <div style="font-size: 1.5em; font-weight: bold;">10/049749</div>		INTERNATIONAL APPLICATION NO PCT/GB00/02697		ATTORNEYS DOCKET NUMBER US57.0320-WO																																													
21. <input checked="" type="checkbox"/> The following fees are submitted: BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5)): Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO \$1040.00 International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO \$890.00 International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO \$740.00 International preliminary examination fee (37 CFR 1.482) paid to USPTO but all claims did not satisfy provisions of PCT Article 33(1)-(4)..... \$710.00 International preliminary examination fee (37 CFR 1.482) paid to USPTO and all claims satisfied provisions of PCT Article 33(1)-(4)..... \$100.00 ENTER APPROPRIATE BASIC FEE AMOUNT =				CALCULATIONS PTO USE ONLY																																													
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<table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th style="width:15%;">CLAIMS</th> <th style="width:15%;">NUMBER FILED</th> <th style="width:15%;">NUMBER EXTRA</th> <th style="width:15%;">RATE</th> </tr> </thead> <tbody> <tr> <td>Total claims</td> <td>14 - 20 =</td> <td>00</td> <td>x \$18.00</td> </tr> <tr> <td>Independent claims</td> <td>3 - 3 =</td> <td>00</td> <td>x \$84.00</td> </tr> <tr> <td colspan="3">MULTIPLE DEPENDENT CLAIM(S) (if applicable)</td> <td>+ \$280.00</td> </tr> <tr> <td colspan="3">TOTAL OF ABOVE CALCULATIONS =</td> <td>\$1020.00</td> </tr> <tr> <td colspan="3"> <input type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2. </td> <td>\$</td> </tr> <tr> <td colspan="3">SUBTOTAL =</td> <td>\$1020.00</td> </tr> <tr> <td colspan="3"> Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)). </td> <td>\$</td> </tr> <tr> <td colspan="3">TOTAL NATIONAL FEE =</td> <td>\$</td> </tr> <tr> <td colspan="3"> Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property + </td> <td>\$</td> </tr> <tr> <td colspan="3">TOTAL FEES ENCLOSED =</td> <td>\$1020.00</td> </tr> </tbody> </table>				CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	Total claims	14 - 20 =	00	x \$18.00	Independent claims	3 - 3 =	00	x \$84.00	MULTIPLE DEPENDENT CLAIM(S) (if applicable)			+ \$280.00	TOTAL OF ABOVE CALCULATIONS =			\$1020.00	<input type="checkbox"/> Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2.			\$	SUBTOTAL =			\$1020.00	Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).			\$	TOTAL NATIONAL FEE =			\$	Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property +			\$	TOTAL FEES ENCLOSED =			\$1020.00	\$130.00	
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a. <input type="checkbox"/> A check in the amount of \$_____ to cover the above fees is enclosed. b. <input checked="" type="checkbox"/> Please charge my Deposit Account No. <u>19-0615</u> in the amount of <u>\$1020.00</u> to cover the above fees. A duplicate copy of this sheet is enclosed. c. <input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. <u>19-0615</u> . A duplicate copy of this sheet is enclosed. d. <input type="checkbox"/> Fees are to be charged to a credit card. WARNING: Information on this form may become public. Credit card information should not be included on this form. Provide credit card information and authorization on PTO-2038.																																																	
NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137 (a) or (b)) must be filed and granted to restore the application to pending status.																																																	
SEND ALL CORRESPONDENCE TO: Intellectual Property Law Department Schlumberger -Doll Research 36 Old Quarry Road Ridgefield, CT 06877-4108			<div style="text-align: center;"> SIGNATURE </div> <div style="text-align: center;"> <u>William B. Batzer</u> NAME </div> <div style="text-align: center;"> <u>37.088</u> REGISTRATION NUMBER </div>																																														

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of)	
)	
Michael Charles SHEPPARD and)	
Thomas Harvey ZIMMERMAN)	
)	
Appl. No.: To be Assigned)	Group Art Unit:
Int'l Appl No.: PCT/GB00/02697)	
)	
Filed: 04 January 2002)	Examiner:
Int'l Filing Date: 13 July 2000)	
)	
For: DOWNHOLE SENSING APPARATUS)	Docket N°: US57.0320-WO
WITH SEPARABLE ELEMENTS)	

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents
U.S. Patent and Trademark Office
P.O. Box 2327
Arlington, VA 22202

ATTENTION: Box New Patent Application

Sir

Prior to calculating the fee due for the above-identified application and prior to the first Office Action, please amend the above-identified application, as follows:

In the claims

Please amend claims 3, 4, 6, and 8-12, to place the claims in more suitable form for US prosecution.

In the claims

3. (Amended) A sensing apparatus according to claim 1, wherein the sensing apparatus further comprises an actuatable port means, openable to release the separable elements.
4. (Amended) A sensing apparatus according to claim 1, wherein the separable elements each comprise a rigid casing with a sealable aperture, the casing surrounding data storage means in which the acquired data is stored for transfer to the surface.
6. (Amended) A sensing apparatus according to claim 1, wherein the separable elements are spherical.
8. (Amended) A sensing apparatus according to claim 1, wherein the housing of the sensing apparatus and casings of the separable elements are formed from plastics material or metal.
9. (Amended) A sensing apparatus according to claim 1, wherein the separable elements are configured to be either neutrally buoyant or buoyant, in relation to well fluids.
10. (Amended) A sensing apparatus according to claim 1, wherein the separable elements have a diameter in the range of 1 to 10cm.
11. (Amended) A sensing apparatus according to claim 1, wherein the separable elements have a diameter in the range 1 to 5cm.
12. (Amended) A sensing apparatus according to claim 1, wherein the data is encrypted prior to transfer to the separable elements.

Preliminary Amendment
Int'l Filing Date: 13 July 2000
Filing Date: 04 January 2002

Attorney Docket No. US57.0320-WO
Int'l Appl. No. PCT/GB00/02697
Page 3

REMARKS

The above amendments do not add any new matter and do not address issues related to patentability. Rather the amendments are made to place the claims in more suitable form for US prosecution. Favorable consideration of this application is requested. Please do not hesitate to contact the undersigned by phone for prompt resolution of any outstanding issues. It is believed that no fee is due for this Preliminary Amendment, however, if such a fee is due, the Commissioner is authorized to charge such fee, or credit overpayment, to Deposit Account No. 19-0615.

Respectfully submitted,



William B. Batzer
Registration No.: 37,088

Schlumberger Doll Research Center
36 Old Quarry Road
Ridgefield, CT 06877-4108
Phone: 203 431 5506
Fax: 203 431 5640
January 4, 2002

In the claims

3. (Amended) A sensing apparatus according to claim 1 [or claim 2], wherein the sensing apparatus further comprises an actuatable port means, openable to release the separable elements.
4. (Amended) A sensing apparatus according to [any of the preceding claims] claim 1, wherein the separable elements each comprise a rigid casing with a sealable aperture, the casing surrounding data storage means in which the acquired data is stored for transfer to the surface.
6. (Amended) A sensing apparatus according to [any of the preceding claims] claim 1, wherein the separable elements are spherical.
8. (Amended) A sensing apparatus according to [any of the preceding claims] claim 1, wherein the housing of the sensing apparatus and casings of the separable elements are formed from plastics material or metal.
9. (Amended) A sensing apparatus according to [any of the preceding claims] claim 1, wherein the separable elements are configured to be either neutrally buoyant or buoyant, in relation to well fluids.
10. (Amended) A sensing apparatus according to [any of the preceding claims] claim 1, wherein the separable elements have a diameter in the range of 1 to 10cm.
11. (Amended) A sensing apparatus according to [any of the claims 1 to 9] claim 1, wherein the separable elements have a diameter in the range 1 to 5cm.
12. (Amended) A sensing apparatus according to [any of the claims 1 to 11] claim 1, wherein the data is encrypted prior to transfer to the separable elements.

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Downhole Sensing Apparatus With Separable Elements

FIELD OF THE INVENTION:

The invention relates to a sensing apparatus
5 particularly suitable for use downhole within oil and
gas wells.

BACKGROUND OF THE INVENTION:

Gathering of information relating to a well
10 is possible by lowering a logging tool on a wireline
into a well. The logging tool acquires data relating
to the well characteristics, such as fluid velocity and
temperature, and typically transmits the logged data to
surface by telemetry along the wireline. However
15 logging tools on wirelines often get caught within the
well, leading to problems of acquiring data at desired
positions and also retrieval of the tool.

Self-powered robotic logging devices have
20 been developed to avoid the need for use of a wireline.
It is relatively easy to get a self-powered robotic
device to the bottom of a well because downwards travel
of the device involves moving from smaller diameter
production tubing to larger diameters at the bottom of
25 the well. However difficulties occur in retrieving
such devices because the return journey to the surface
involves locating, and passage through, the smaller
diameter opening.

30 It is one aim of the present invention to
provide a sensing apparatus which at least in part

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overcomes the existing difficulties with robotic logging devices.

5 SUMMARY OF THE INVENTION:

In accordance with one aspect of the invention, there is provided sensing apparatus comprising a housing and sensing means, characterised
10 in that the housing contains a plurality of separable elements to which data acquired by the sensing means is transferred, and which are releasable, after data transfer, from the housing.

15 The separable elements act as passive receptors for data acquired from the sensing means, and in this way, an autonomously powered device can be sent downhole and left in place while data is transferred to the surface over time by sending the separable elements
20 back to the surface, so extending the useful lifetime of the sensing apparatus.

The sensing means may include or be connected to electronic memory means which temporarily stores the
25 acquired data. The stored data can be downloaded to a further memory device in a separable element when required.

Preferably the sensing apparatus comprises
30 actuatable port means, openable to release the separable elements.

Generally the separable elements have a diameter in the range of 1 to 10cm, and more preferably in the range 1 to 5cm, so that they can easily transfer from downhole large diameter sections to smaller diameter tubing nearer the surface. Typically a large number of separable elements are contained in the housing, of the order of 100-500 elements.

The housing of the sensing apparatus and the casings of the separable elements may be formed from plastics material or metal.

The invention also lies in the provision of separable elements in a downhole sensing apparatus as aforesaid.

In accordance with another aspect of the invention, there is also provided a method of acquiring data from downhole, comprising placing downhole a sensing apparatus containing a number of separable elements and releasing the elements to carry acquired data to the surface as required.

BRIEF DESCRIPTION OF THE DRAWINGS:

The invention will now be described by way of example, and with reference to, the accompanying drawings in which:

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the velocity of the tool as derived from on-board sensors.

5 The velocity of the tool 16 is typically sensed by including a pair of sonic source/sensor packages or a pair of infra red source/sensor packages to sample the borehole wall and configure such that cross-correlation of the source/receiver pair will provide velocity of the tool.

10

The sensing apparatus 16 is shown in cross-section in Figure 2. This robotic device has a body 22 with a total length of around 2.1m and is generally comprised of three sections, a rear 24, a front 26 and a middle section 30. The middle section 30 is a hollow cylindrical metal casing of diameter 0.114m which contains and surrounds components carried by the device 16. Attached to each end of the middle section 30 are respective cone sections 32, 34 which are truncated with a hemi-spherical surface to improve the aerodynamic structure of the device.

25 The first cone 32 forms a front nose of the device 16, with the second cone 34 attached to the rear of the casing carrying a propeller 36. To strengthen the device 16, an internal carbon fibre wall 40 formed as a hollow cylinder around 7mm wall thickness is inserted into the middle section 30 to improve rigidity and robustness of the device 16, and also to protect components contained within the middle section when downhole. The carbon fibre wall 40 thus encases active

sensing and data storage components which are contained within the device 16, and the wall 40 is generally provided with a number of individual compartments so that different parts of the middle section 30 can be sealed with respect to other compartments.

Towards the rear end of the middle section 30, a motor 42 is provided which is attached to the propeller 36 carried on the second cone 34. The motor 42 and other electrical components within the device are powered by three batteries 44 arranged in series, and the motor 42 turns the propeller 36 to drive the device 16 downhole. Where the motor 42 and propeller 36 are attached, shaft seals 46 are used to ensure that the rear end of the middle section is sealed against external fluid.

A ballast holder 50 is placed centrally of the middle section 30, and an appropriate amount of ballast introduced into this container so that the tool 16 is neutrally buoyant, i.e. it neither sinks nor rises within the fluid downhole. This ensures that the tool 16 can be powered through the produced fluids by the motor 42 and associated propeller 36. A variety of sensors 52, 54, 56, 58 are included within the body of the device 16 to sense various parameters downhole including pressure, temperature, flow rate, chemical species, magnetic flux and fluid composition. The data provided by the sensors 52, 54, 56, 58 is stored in data acquisition and control board 62 which, like the motor 42, is powered by the three batteries 44.

Towards the front end of the middle section, a large number of releasable elements 64, or memory fish, are contained in a front compartment 68 which is sealed from the remainder of the device. The compartment need not be sealed hermetically. The releasable elements 64 are carried on and detachably connected to a bus 66 which is in electrical communication with the data acquisition and control board 62. The front compartment 68 is provided with a flap 70 in its external wall, which whilst normally closed, opens to allow release of selected fish in response to a command from the control board 62. The control board 62 is pre-programmed at surface before the device 16 goes downhole with a program which instructs release of the elements 64 in a chosen manner, typically to release a small number of fish at spaced apart intervals of time over a few years.

Each fish 64 comprises a hollow sphere 72 of around 3 to 5cm diameter made substantially of metal and which encases a memory chip 74 to which data can be downloaded via bus 66 from the data acquisition and control board 62. The sphere 72 has an aperture 76 surrounded by heat-sealable material, such as thermosetting plastics material, so that the fish is a completely sealed device. Electrodes 80 on the bus 66 communicate with the memory chip 74 of each fish 64 either inductively or by any other indirect means such as infra-red, or by direct contact through electrical pin conductors attached to the electrodes 80 protruding

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into the sphere through the aperture as shown in Figure 3 so as to establish an electrical connection with the chip. Additionally, the data can be encrypted prior to being transferred to the fish. For example, the encryption could be carried out on data acquisition and control board 62, and the encrypted data could be transmitted to memory chips 74 as described.

When a fish is ready for release, it is mechanically raised from the location where it mates with the electrodes 80 so as to separate it from the electrodes on the bus. The opening where the electrodes connected with the chip is sealed by use of a heating element on the sealable material so as to form a substantially smooth water-tight sphere, and then the fish is released. The smooth sealed sphere is robust and resistant to ingress of fluid.

The fish 64 are essentially chips embedded in low density plastics material and can be as small as 1cm², or less, and larger if necessary.

The robotic device 16 can carry up to hundreds of small memory fish 64, which are either neutrally buoyant or partially buoyant and after each set of measurements instructed via the control board 62, the board downloads the collected data to a chosen number of fish 64, and then instructs separation of the selected fish from the bus 66, sealing of the spheres 74 ready for release, and then opening of flap 70 to release the spheres 74. The fish released into the

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fluid flowing in the well are swept upwards and are then retrieved at surface. Retrieval of the fish at surface can be assisted by selecting the size and shape of the plastics body 72 of the fish. Typically the
5 same data is written to more than one fish so that the chances of retrieval of the data are maximised. If the data in the fish had been encrypted, the data will then be decrypted after retrieval.

10 Before release of the memory fish 64 into the flow, the tool 16 is programmed to send an acoustic signal by using a transducer, the acoustic signal travelling to surface either via the fluid or the tubulars, so as to alert crew at surface that the
15 release is about to take place and that steps should be taken to retrieve the memory fish. Alternatively the fish may be released at a pre-determined time.

By using the memory fish 64, a robotic
20 production logging device which has been sent to the bottom of a well can lie within the well over a period of time whilst still providing measurements that can be sent to surface via the fish. By providing a large number of memory fish, typically 300-500, within the
25 sensing apparatus and releasing these at selected intervals, the well can be monitored over, for example, 3 to 5 years.

With a robotic logging device, it is much
30 easier to send the device to the bottom of a well than it is to get it to travel back to surface. This is

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largely because of the geometry of the tubulars used to encase the internal wall of the well structure as when the robotic device travels from position A to position C, for example, the device moves from smaller diameter
5 tubes of the production tubing to larger tubes of the completion. For the robotic device to travel back to surface, it must travel from a larger diameter tube into a smaller opening, which involves difficulties with locating and entering the smaller tubing. The
10 present invention allows the logging device to remain downhole, whilst still permitting logged data to reach the surface by using the small passive data receptors to carry data to surface by being carried up within the fluid to the surface.

15
The tool can thus sample the well over depth and over periods of time to provide information about the evolution of the downhole flow and fluid character, both of a chemical and physical nature. The device
20 provides a simple production logging tool which avoids well intervention and ensures that wells can be logged cheaply when a convention approach would be too costly.

The sensing apparatus does not necessarily
25 need to be an autonomously powered device, but could be provided either on wireline or even within the casing used to complete the well.

While preferred embodiments of the invention
30 have been described, the descriptions are merely illustrative and are not intended to limit the present invention.

CLAIMS

What is claimed is:

- 5 1. A sensing apparatus comprising a housing
and sensing means, characterised in that the housing
comprises a plurality of separable elements to which
data acquired by the sensing means is transferred, and
which are releasable, after data transfer, from the
10 housing.
2. A sensing apparatus according to claim 1,
wherein the sensing means includes or is connected to
electronic memory means which temporarily stores the
15 acquired data.
3. A sensing apparatus according to claim 1
or claim 2, wherein the sensing apparatus further
comprises an actuatable port means, openable to release
20 the separable elements.
4. A sensing apparatus according to any of
the preceding claims, wherein the separable elements
each comprise a rigid casing with a sealable aperture,
25 the casing surrounding data storage means in which the
acquired data is stored for transfer to the surface.
5. A sensing apparatus according to claim 4,
wherein the sealable aperture is formed by an aperture
30 surrounded by a sealing material, with the sealing
material being heat treatable within the housing so as

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to provide a fluid-tight seal which is continuous with the casing surface.

6. A sensing apparatus according to any of the preceding claims, wherein the separable elements are spherical.

7. A sensing apparatus according to claim 6, wherein each separable element comprises two hollow metal hemi-spheres, joined by a plastics seal to form a sphere.

8. A sensing apparatus according to any of the preceding claims, wherein the housing of the sensing apparatus and casings of the separable elements are formed from plastics material or metal.

9. A sensing apparatus according to any of the preceding claims, wherein the separable elements are configured to be either neutrally buoyant or buoyant, in relation to well fluids.

10. A sensing apparatus according to any of the preceding claims, wherein the separable elements have a diameter in the range of 1 to 10cm.

11. A sensing apparatus according to any of the claims 1 to 9, wherein the separable elements have a diameter in the range 1 to 5cm.

30

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
18 January 2001 (18.01.2001)

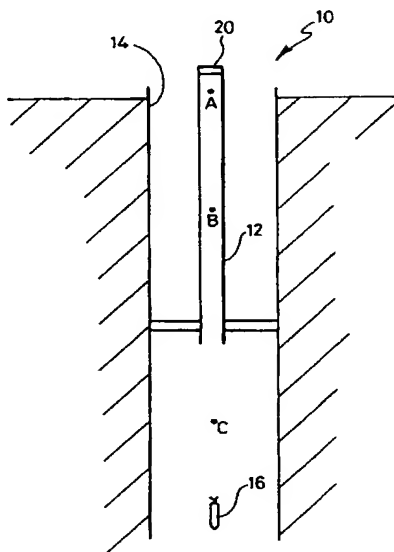
(10) International Publication Number
WO 01/04661 A2

PCT

- (51) International Patent Classification⁷: **G01V**
- (21) International Application Number: **PCT/GB00/02697**
- (22) International Filing Date: **13 July 2000 (13.07.2000)**
- (25) Filing Language: **English**
- (26) Publication Language: **English**
- (30) Priority Data:
9916350.3 **14 July 1999 (14.07.1999)** **GB**
- (71) Applicant (*for all designated States except CA, FR, NO, US*): **SCHLUMBERGER HOLDINGS LIMITED** [—/—]; P.O. Box 71, Craigmuir Chambers, Road Town, Tortola (VG).
- (71) Applicant (*for CA only*): **SCHLUMBERGER CANADA LIMITED** [CA/CA]; 24th Floor, Monenco Place, 801 6th Avenue, S.W., Calgary, Alberta T2P 3W2 (CA).
- (71) Applicant (*for FR only*): **SERVICES PETROLIERS SCHLUMBERGER** [FR/FR]; 42, rue Saint-Dominique, F-75007 Paris (FR).
- (71) Applicant (*for NO only*): **SCHLUMBERGER TECHNOLOGY B.V.** [NL/NL]; Parkstraat 83-89, NL-2514 JG The Hague (NL).
- (72) Inventors; and
(75) Inventors/Applicants (*for US only*): **SHEPPARD, Michael, Charles** [GB/GB]; 6 Whitmore Way, Waterbeach, Cambridgeshire CB5 9HS (GB). **ZIMMERMAN, Thomas, Harvey** [US/US]; 15922 Clearcrest, Houston, TX 77059 (US).
- (74) Agent: **WANG, William, L.**; Schlumberger Cambridge Research Limited, High Cross, Madingley Road, Cambridge CB3 0EL (GB).
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

[Continued on next page]

(54) Title: **DOWNHOLE SENSING APPARATUS WITH SEPARABLE ELEMENTS**



(57) Abstract: A sensing apparatus (16) is provided for use downhole, comprising a housing (22) and sensing means (52, 54, 56, 58) with the housing (22) containing a plurality of separable elements (64) to which data acquired by the sensing means (52, 54, 56, 58) is transferred. The separable elements (64) are releasable from the housing to convey the acquired data to surface. The separable elements have a spherical outer casing (72) of around 1 to 10 cm diameter which surrounds a memory chip (74). The casing (72) has a sealable aperture (76) so that electrical connection to the chip (74) can be established within the housing.

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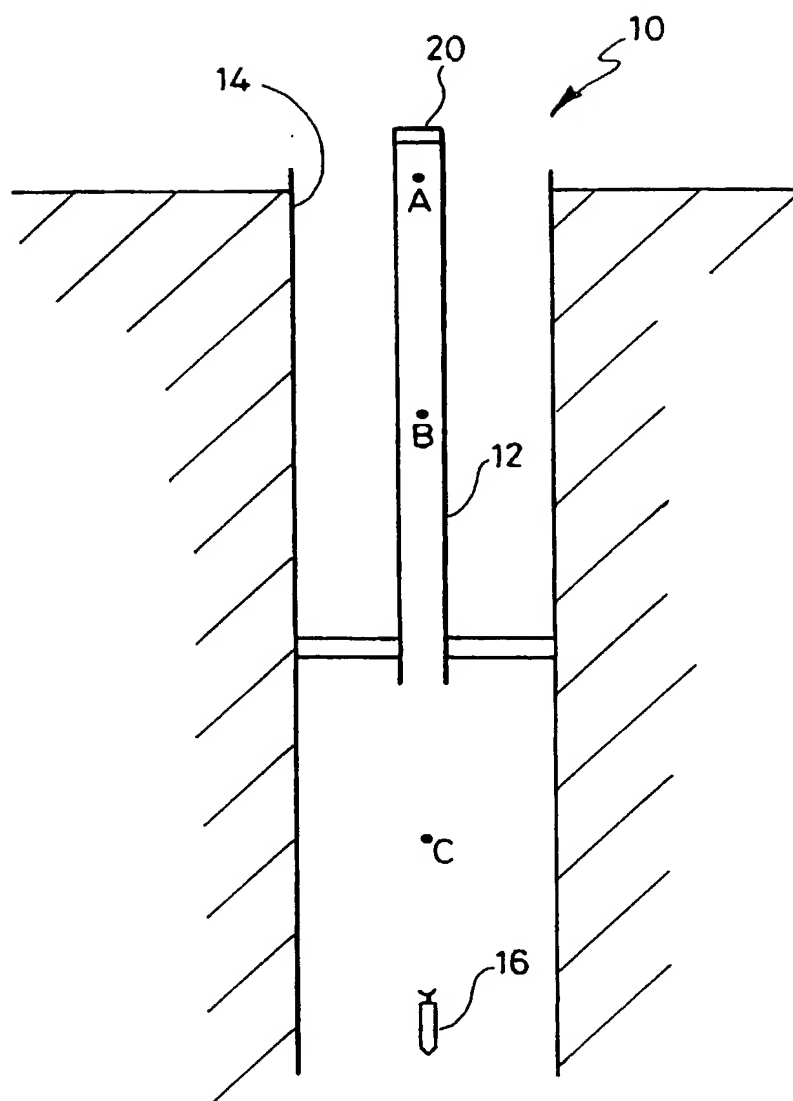


Fig. 1

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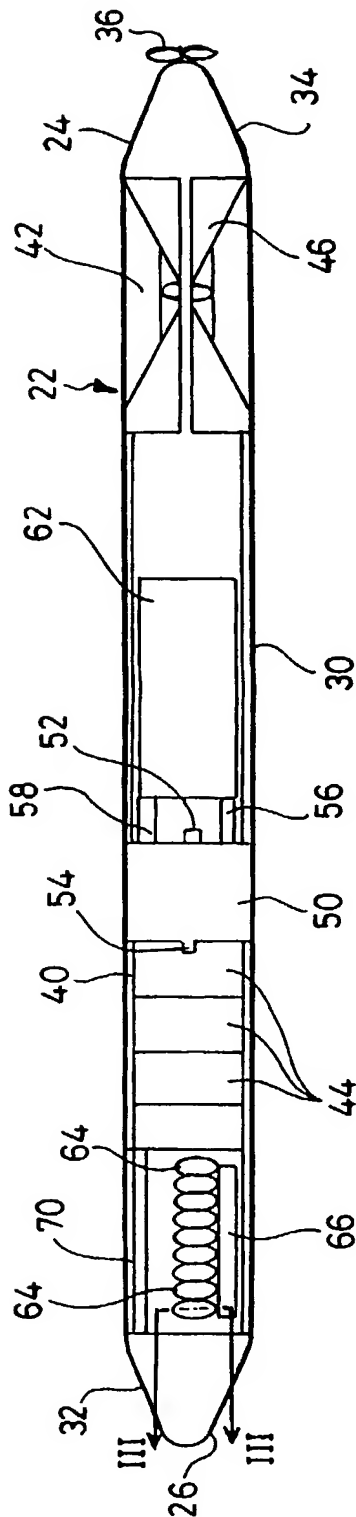


Fig. 2

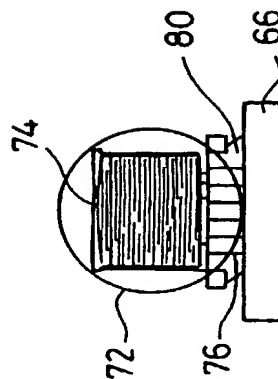


Fig. 3

And, I/We hereby appoint, both jointly and severally, as my attorney(s) and/or agent(s) with ~~full~~ power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith the following attorney(s) and agent(s), their registration numbers being listed after their names.

John J. Ryberg, 31,134; William B. Batzer, 37,088; and William L. Wang, 39,871

I/We hereby request that all correspondence be directed to:

Intellectual Property Law Department,
Schlumberger-Doll Research,
36 Old Quarry Rd., Ridgefield, CT 06877,

and that all telephone calls be directed to the Intellectual Property Law Department at (203) 431-5507.

I hereby declare (if sole inventor) or each of us hereby declares (if joint inventors) that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

SOLE OR FIRST INVENTOR

Signature: [Signature] Date: 14 Jan 02

Full Name: Michael Charles SHEPPARD

Residence: 6 Whitmore Way, Waterbeach, Cambridgeshire CB5 9HS, United Kingdom GDR

Citizenship: United Kingdom

Post Office Address: 6 Whitmore Way, Waterbeach, Cambridgeshire CB5 9HS, United Kingdom

SECOND INVENTOR

Signature: [Signature] Date: 22 Jan 2002

Full Name: Thomas Harvey ZIMMERMAN

Residence: 1935 Cornerstone Place Drive, Katy, Texas 77450 TK

Citizenship: United States

Post Office Address: 1935 Cornerstone Place Drive, Katy, Texas 77450

SCHLUMBERGER-DOLL RESEARCH
Old Quarry Road
Ridgefield, CT 06877-4108